



Dart Aerospace Ltd.
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Fax 613 632-5246

4.5NR-38D1
Job Sheet 183091



Part No: 4.5NR-38D1

Job Qty: 20 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 4.5NR-38 REV.2 IPP REV:A 18.09.NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/19/18	0.00	0.00	Start Up Waterjet		de 18/09/18
100	Waterjet	20 pcs		9/19/18	0.25	2.00	Waterjet1		de 18/09/18
110	QC	20 pcs		9/19/18	0.00	0.00	QC2 Waterjet-4		de 18/09/18
120	QC	20 pcs		9/19/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		9/19/18	0.25	6.67	Brake NC 1		9-89 DAS
140	QC	20 pcs		9/19/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		9/19/18	0.00	0.00	Packaging3 Large Fab		1-89
160	QC21-SA	20 Ea		9/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut -38D1_38D2 as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary
Descriptions: 130 - Form as per dwg

OCT 16 2018
21
9:21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S.125	1010-1025 Sheet .125	.1760 sf (.0088 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1010S.125	0	6	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

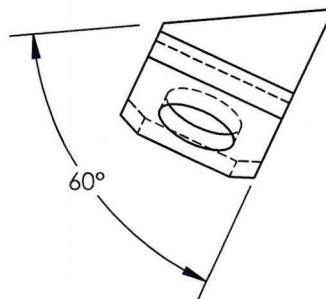
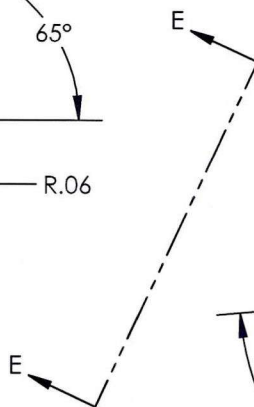
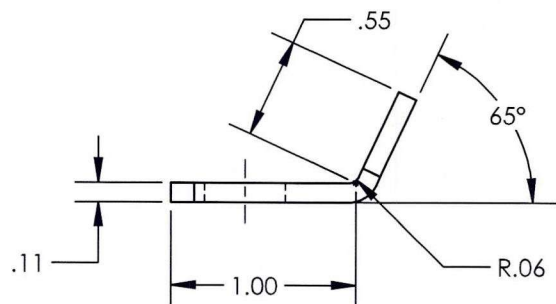
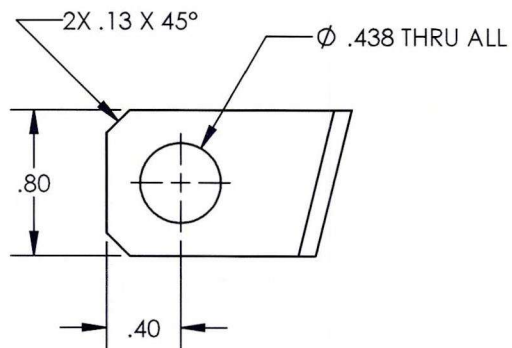
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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 Container No: S109817 Part: 4.5NR-38D1 Job No: 183091 Serial No/Batch: S109817 Revision: 2 Inspector: Exp Date: Instructions: Date: 08/13/18				Completed By																																																																																																											
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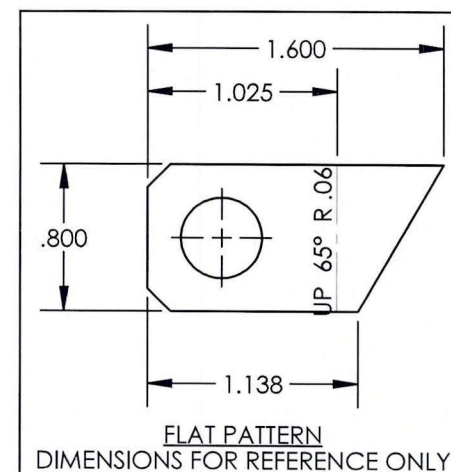
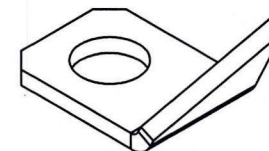
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0019	4.5NR-38D1 CH'D MAT'L WAS 303 IS 1006-1026. CH'D DIM WAS (.094) IS (.090).	1/22/2015	DPD	JAG
2	15-0082	4.5NR-38D1 CH'D DIMS WAS (.090) IS .11, WAS .45 IS .55, WAS 1.500 IS 1.600, WAS 1.038 IS 1.138.	5/12/2015	DPD	JAG



4.5NR-38D1

BRACKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183091 HCS
1809-12



DART AEROSPACE	
TITLE FUNNEL SUB-ASSEMBLY	
DWG NO. 4.5NR-38D1	REV 2
MAT'L 1006-1026	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D Weil</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/23/1997
SHEET 5 OF 6	